

# **PXMC Documentation**

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# Chapter 1. Introduction

The PXMC is Portable, highly eXtendable Motion Control library and system core. The PXMC project started as the next generation, ground up rewrite of motion control systems used and evolved at PiKRON Ltd. company. The previous generation of the code has been used in MARS-2 motion control units. The variants of the new code has been used successfully on many targets for robotic, laboratory and medical instruments. The core of the motion system has been provided to CTU university for building motion controllers for Eorobot competition and other tasks and CTU contributes to the project for many years already.

The next platforms has been tested with version of the PXMC core code at PiKRON Ltd:

- FreeScale M68376 with DC and BLDC motors
- Renesas H8S2633/H8S2638 with stepper feedback and feedback-less motors
- Ti MSP430 - PXMC subset with adaptive current stepper motor control
- NXP LPC1768 Cortex-M3 based PiKRON's LMC1 board with BLDC motor

Next targets support has been developed and used at CTU university:

- Renesas H8S2638 with DC and BLDC motors

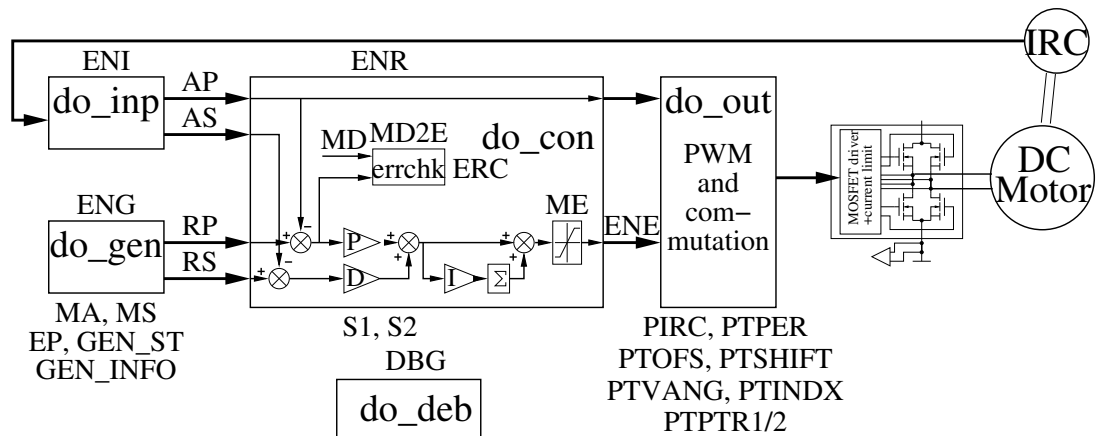
This document presents PXMC in the particular case of `pxmc_test.c` application which uses Command Processor to write motor control commands in a terminal.

The first part explains PXMC file organisation, structure and function roles, whereas the second part wants to be a simple tutorial to get onto Command Processor characteristics and PXMC related features.

# Chapter 2. PXMC

This section presents a general survey about PXMC organisation and functioning. First it will describe the main files to use, then detail `pxmc_state_t` structure which is the heart of PXMC and it will finish PXMC global process.

**Figure 2-1. PXMC Block Diagram**



Block Diagram of PXMC Axis Controller

## 2.1. Required files

The most important files, those which contain PXMC code are `pxmc.c` and its header `pxmc.h`. They define all functions and the heart of this code: `pxmc_state_t` structure. They were modified to work on `pxmc_test.c` application. Now they contain DC motor control and Hitachi H8S2638 related functions.

`h8s2638h.h` is a library listing all registers, flags, masks, etc. with their respective hardware address.

## 2.2. `pxmc_state_t` structure

PXMC code is based on `pxmc_state_t` structure (its implementation is called motor controller state: `mcs`). It holds all state information for motion control of one axis equipped with DC motor, with or without encoder feedback. It also lists stepper or brush-less motor control characteristics but they were not implemented in the DC motor test application.

This structure comprises, among other things:

- axis flags to enable the controller, trajectory generator and for status information,
- pointers to functions unavoidable when dealing with motor control : trajectory generators (\*pxms\_do\_gen), controllers (\*pxms\_do\_con), output power (\*pxms\_do\_out), input feedback (\*pxms\_do\_inp). These are sample time handling routines.
- axis actual position and speed (pxms\_ap and pxms\_as),
- position and speed controller requests (pxms\_rp, pxms\_rs, pxms\_rpfq, pxms\_rsfg),
- axis parameters (pxms\_md, pxms\_ms, pxms\_ma, pxms\_inp\_info, pxms\_out\_info),
- controller outputs (pxms\_ene, pxms\_erc),
- basic parameters for PID or other controller (pxms\_p, pxms\_i, pxms\_d, pxms\_s1, pxms\_s2, pxms\_me),
- informations for brushless motors,
- error codes and debugging helpers
- ...

## struct pxmc\_state

### Name

struct pxmc\_state — Motor Controller State Information

### Synopsis

```
struct pxmc_state {
    pxmc_flags_t pxms_flg;
    pxmc_call_t * pxms_do_inp;
    pxmc_call_t * pxms_do_con;
    pxmc_call_t * pxms_do_out;
    pxmc_call_t * pxms_do_deb;
    pxmc_call_t * pxms_do_gen;
    pxmc_call_t * pxms_do_ap2hw;
    long pxms_ap;
    long pxms_as;
    long pxms_rp;
#ifdef PXMC_WITH_FINE_GRAINED
    pxmc_fg_t pxms_rpfq;
#endif
    long pxms_rs;
#ifdef PXMC_WITH_FINE_GRAINED
    pxmc_fg_t pxms_rsfg;
#endif
#ifdef PXMC_WITH_FIXED_SUBDIV
```



```

    short pxms_subdiv;
#endif
    long pxms_md;
    long pxms_ms;
    long pxms_ma;
    pxmc_info_t pxms_inp_info;
    pxmc_info_t pxms_out_info;
#ifdef PXMC_WITH_EXTENDED_STATE
    short pxms_ene_d;
#endif
    short pxms_ene;
    short pxms_erc;
    short pxms_p;
    short pxms_i;
    short pxms_d;
    short pxms_sl;
    short pxms_s2;
    short pxms_me;
#ifdef PXMC_WITH_FOI_FOD_LONG_TYPE
    long pxms_foi;
    long pxms_fod;
#else
    long pxms_foi;
    long pxms_fod;
#endif
    long pxms_tmp;
#ifdef PXMC_WITH_PHASE_TABLE
    short pxms_ptirc;
    short pxms_ptper;
    short pxms_ptofs;
    short pxms_ptshift;
    short pxms_ptmark;
    short pxms_ptvang;
    short pxms_ptindx;
    short * pxms_ptptr1;
    short * pxms_ptptr2;
    short * pxms_ptptr3;
    unsigned long pxms_ptscale_mult;
    unsigned short pxms_ptscale_shift;
    unsigned short pxms_ptamp;
    short pxms_pwm1cor;
    short pxms_pwm2cor;
    short pxms_pwm3cor;
#endif
#ifdef PXMC_WITH_EXTENDED_STATE
    long pxms_cur_d_act;
    long pxms_cur_q_act;
#endif
#ifdef PXMC_WITH_CURRENTFB
#endif
    short pxms_errno;
    short pxms_cfg;
    long pxms_ep;

```

```

short pxms_gen_st;
pxmc_info_t pxms_gen_info[8];
short pxms_hal;
short pxms_halerc;
};

```

## Members

### pxms\_flg

Holds flag enabling encoder (PXMS\_ENI\_m), controller (PXMS\_ENR\_m) and trajectory generator (PXMS\_ENG\_m). Other flags represent status information - busy (PXMS\_BSY\_m), error (PXMS\_ERR\_m) and membership in coordinated group (PXMS\_CMV\_m). Flag PXMS\_PHA\_m is used for initial phase alignment. Flag PXMS\_DBG\_m selects debugging for axis.

### pxms\_do\_inp

Pointer to function responsible for reading the encoder and updating *pxms\_ap* and *pxms\_as*.

### pxms\_do\_con

Pointer to position controller which computes *pxms\_ene* from axis state.

### pxms\_do\_out

Transfers computed *pxms\_ene* to PWM subsystem.

### pxms\_do\_deb

Debugging support routine.

### pxms\_do\_gen

Trajectory generator

### pxms\_do\_ap2hw

Preset new actual position into HW (is not mandatory)

### pxms\_ap

Actual motor position multiplied by  $(1 \ll \text{PXMC\_SUBDIV})$

### pxms\_as

Actual motor speed multiplied by  $(1 \ll \text{PXMC\_SUBDIV})$

### pxms\_rp

Required motor position  $\ast(1 \ll \text{PXMC\_SUBDIV})$

### pxms\_rpfgr

Position extension for Fine Grained generator

`pxms_rs`

Required motor speed  $\ast(1 \ll PXMC\_SUBDIV)$

`pxms_rsfg`

Speed extension for Fine Grained generator

`pxms_subdiv`

Optional per axis subdivision of hardware (IRC) unit if `PXMC_SUBDIV` is not fixed value

`pxms_md`

Maximal accepted position difference

`pxms_ms`

Maximal speed in same units as `pxms_as` and `pxms_rs`

`pxms_ma`

Maximal acceleration

`pxms_inp_info`

Additional info for `pxms_do_inp` to select which irc to use

`pxms_out_info`

Additional info for `pxms_do_out` where `pxms_ene` should be sent

`pxms_ene_d`

Output PWM direct (D) component

`pxms_ene`

Computed output energy / value of PWM signal (quadrature Q component for DQ)

`pxms_erc`

Axis error counter

`pxms_p`

Controller proportional constant

`pxms_i`

Controller integration constant

`pxms_d`

Controller derivative constant

`pxms_s1`

Controller special 1 constant

pxms_s2	Controller special 2 constant
pxms_me	Maximal allowed output energy or PWM
pxms_foi	Temporary for I computation
pxms_fod	Temporary for D computation
pxms_foi	Temporary for I computation
pxms_fod	Temporary for D computation
pxms_tmp	Temporary for help and debugging
pxms_ptirc	IRC count per phase table
pxms_ptper	Number of periods per table
pxms_ptofs	Offset between table and IRC counter ( $0 \leq \text{irc} - \text{pxms\_ptofs} < \text{pxms\_ptirc}$ )
pxms_ptshift	Shift of generated phase curves (high speed correction)
pxms_ptmark	Position of IRC index mark in the phase table
pxms_ptvang	Angle (in irc) between rotor and stator mag. fld.
pxms_ptindx	Index into commutation table
pxms_ptptr1	Pointer to commutation table for phase 1

pxms\_ptptr2  
    Pointer to commutation table for phase 2

pxms\_ptptr3  
    Pointer to commutation table for phase 3

pxms\_ptscale\_mult  
    Multiplication factor for ROM phase table scaling

pxms\_ptscale\_shift  
    Right shift for ROM phase table scaling

pxms\_ptamp  
    Amplitude of phase table profile (max value)

pxms\_pwm1cor  
    Correction for PWM1 generator

pxms\_pwm2cor  
    Correction for PWM2 generator

pxms\_pwm3cor  
    Correction for PWM3 generator

pxms\_cur\_d\_act  
    Measured current D component

pxms\_cur\_q\_act  
    Measured current Q component

pxms\_erno  
    Error code

pxms\_cfg  
    Config information for axis

pxms\_ep  
    End position of movement

pxms\_gen\_st  
    Status for generators

pxms\_gen\_info[8]  
    Field available for trajectory generators computations.

`pxms_hal`

Last value read from HALL sensors

`pxms_halerc`

Error counter of hall errors

## Description

This structure holds all state information for motion control of one axis equipped with stepper or brush-less motor with or without encoder feedback.

## 2.3. PXMC Process

Since `pxmc_state_t` structure is the heart of PXMC, the first thing to do is to initialize this structure implementation. The DC motor test application uses `mcs0` which is defined in `pxmc.c`. Then, the function `pxmc_axis_mode()` is called and sets the kind of motion control chosen, mode 4 for DC motor control with IRC feedback and PWM.

Next, `mcs->pxms_do_con` is set to point to the controller to use and the proper initialization function `pxmc_dcm_init_fbmode(mcs0)` (for DC motor application) is called. This function deals with register configuration (Timer Pulse Unit , PWM Unit) and sets `mcs->pxms_do_inp` and `mcs->pxms_do_out` pointer.

When these configurations are done, the timer in charge of the sampling period starts and activates an interrupt handler when a compare match occurs. This interrupt handler `pxmc_sfi_isr(void)` calls the functions pointed by `mcs` pointers:

- `mcs->pxms_do_inp` function `pxmc_tpuirc_inp()` updates actual position and speed,
- `mcs->pxms_do_con` function `pxmc_pid_con()` generates `pxms_ene` value according to the controller calculations,
- `mcs->pxms_do_out` function `pxmc_pwm1f_out()` send PWM signal to the motor,
- `mcs->pxms_do_deb` function helps for debugging,
- `mcs->pxms_do_gen` function generates trajectories.

## 2.4. Core PXMC Functions

The next section lists most of PXMC functions. [extern API] characteristic means that the function is declared in the header `pxmc.h` so it is part of the external application programming interface.

### `pxmc_set_const_out`

#### Name

`pxmc_set_const_out` — Sets direct constant output.[extern API]

#### Synopsis

```
void pxmc_set_const_out (pxmc_state_t * mcs, int val);
```

#### Arguments

*mcs*

Motion controller state information

*val*

New value of energy/PWM output limited by `pxms_me`.

### `pxmc_connect_controller_prep`

#### Name

`pxmc_connect_controller_prep` — Preparation of connection of controller to axis.

#### Synopsis

```
int pxmc_connect_controller_prep (pxmc_state_t * mcs);
```

## Arguments

*mcs*

Motion controller state information

## pxmc\_connect\_controller

### Name

`pxmc_connect_controller` — Smooth connection of controller to axis.[extern API]

### Synopsis

```
int pxmc_connect_controller (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_set\_gen\_prep

### Name

`pxmc_set_gen_prep` — Prepares axis for change of generator.[extern API]

### Synopsis

```
int pxmc_set_gen_prep (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information



## pxmc\_set\_gen\_smth

### Name

`pxmc_set_gen_smth` — Smooth change to new generator.[extern API]

### Synopsis

```
int pxmc_set_gen_smth (pxmc_state_t * mcs, pxmc_call_t * do_gen_gi, int flg);
```

### Arguments

*mcs*

Motion controller state information

*do\_gen\_gi*

Initial state of next generator

*flg*

Additional flags to set (PXMS\_BSY\_m)

### Description

Checks non-zero speed and provide smooth stop, than change to requested generator.

## pxmc\_go

### Name

`pxmc_go` — Starts movement to requested position.[extern API]

### Synopsis

```
int pxmc_go (pxmc_state_t * mcs, long val, int res, int mode);
```

## Arguments

*mcs*

Motion controller state information

*val*

Requested target position

*res*

Left for future use

*mode*

Motion mode flags.

## Description

Starts trapezoidal speed profile motion to the position *val*.

## pxmc\_go\_spdfig

### Name

`pxmc_go_spdfig` — Starts movement to position with selected speed.[extern API]

### Synopsis

```
int pxmc_go_spdfig (pxmc_state_t * mcs, long endpos, long speed, int mode);
```

## Arguments

*mcs*

Motion controller state information

*endpos*

Requested target position

*speed*

Fine-grained maximal speed of movement

*mode*

Motion mode flags

## Description

Starts trapezoidal speed profile motion to requested end position with set up fine-grained speed

## pxmc\_stop

### Name

`pxmc_stop` — Stops motion of axis.[extern API]

### Synopsis

```
int pxmc_stop (pxmc_state_t * mcs, int mode);
```

### Arguments

*mcs*

Motion controller state information

*mode*

Value 1 means emergency immediate stop, else smooth stop is proceeded.

## pxmc\_spd

### Name

`pxmc_spd` — Starts constant speed motion.[extern API]

## Synopsis

```
int pxmc_spd (pxmc_state_t * mcs, long val, int timeout);
```

## Arguments

*mcs*

Motion controller state information

*val*

Requested speed

*timeout*

Non zero value results in smooth stop after *timeout* sampling periods

## pxmc\_spdfg

### Name

pxmc\_spdfg — Starts constant fine-grained speed motion.[extern API]

## Synopsis

```
int pxmc_spdfg (pxmc_state_t * mcs, long val, int timeout);
```

## Arguments

*mcs*

Motion controller state information

*val*

Requested fine-grained speed

*timeout*

Non zero value results in smooth stop after *timeout* sampling periods

## pxmc\_axis\_set\_pos

### Name

`pxmc_axis_set_pos` — Set axis actual position

### Synopsis

```
int pxmc_axis_set_pos (pxmc_state_t * mcs, long pos);
```

### Arguments

*mcs*

Motion controller state information

*pos*

New forced position for IRC counter in the standard subdiv. format

## pxmc\_axis\_release

### Name

`pxmc_axis_release` — Release control of given axis.[extern API]

### Synopsis

```
void pxmc_axis_release (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_pid\_con

### Name

pxmc\_pid\_con — Position PID Controller

### Synopsis

```
int pxmc_pid_con (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_add\_cspdfg

### Name

pxmc\_add\_cspdfg — Adds fine-grained speed to requested position

### Synopsis

```
void pxmc_add_cspdfg (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

### Description

Adds fine-grained speed (*pxms\_rs,pxms\_rsf*) to requested position (*pxms\_rp,pxms\_rpf*). Written is asm.

## pxmc\_add\_vspd

### Name

`pxmc_add_vspd` — Adds variable speed to requested position

### Synopsis

```
void pxmc_add_vspd (pxmc_state_t * mcs, long spd);
```

### Arguments

*mcs*

Motion controller state information

*spd*

New requested speed

### Description

Sets requested speed (*pxms\_rs*) and adds it to requested position (*pxms\_rp*).

## pxmc\_set\_spd

### Name

`pxmc_set_spd` — Sets new immediate value of speed

### Synopsis

```
void pxmc_set_spd (pxmc_state_t * mcs, long spd);
```

## Arguments

*mcs*

Motion controller state information

*spd*

New requested speed

## Description

Sets requested speed (*pxms\_rs*) and clears (*pxms\_rsfg*)

## pxmc\_set\_spdfg

### Name

`pxmc_set_spdfg` — Sets new immediate value of fine-grained speed

### Synopsis

```
void pxmc_set_spdfg (pxmc_state_t * mcs, long spd);
```

## Arguments

*mcs*

Motion controller state information

*spd*

New requested fine-grained speed

## Description

Sets requested speed (*pxms\_rs*) and clears (*pxms\_rsfg*)



## pxmc\_spdfg\_gnr

### Name

`pxmc_spdfg_gnr` — Constant speed fine-grained generator

### Synopsis

```
int pxmc_spdfg_gnr (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_spd\_gacc

### Name

`pxmc_spd_gacc` — Smooth transition to requested speed

### Synopsis

```
int pxmc_spd_gacc (long * spd, long rspd, long acc);
```

### Arguments

*spd*

Pointer to controlled speed

*rspd*

Value of requested final speed

*acc*

Allowed acceleration

## Description

This function modifies *spd* by *acc* increments until required value *rspd* is reached. It returns 0 when speed is reached, else returns 1.

## pxmc\_nop\_gd

### Name

`pxmc_nop_gd` — No-operation generator state

### Synopsis

```
int pxmc_nop_gd (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_cont\_gi

### Name

`pxmc_cont_gi` — Initializes continuation generator

### Synopsis

```
int pxmc_cont_gi (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## Description

This type of generator is temporarily used when new generator parameters are computed.

## pxmc\_trp\_gi

### Name

`pxmc_trp_gi` — Initializes trapezoid generator

### Synopsis

```
int pxmc_trp_gi (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

### Description

This complex generator realizes motion to requested end position *pxms\_ep* with trapezoid speed profile constrained by *pxms\_acc* and *pxms\_ms* parameters.

## pxmc\_trp\_spdfg\_gi

### Name

`pxmc_trp_spdfg_gi` — Initializes fine-grained trapezoid generator

### Synopsis

```
int pxmc_trp_spdfg_gi (pxmc_state_t * mcs);
```

## Arguments

*mcs*

Motion controller state information

## Description

This complex generator realizes motion to requested end position *pxms\_ep* with trapezoid speed profile constrained by *pxms\_acc* and *pxms\_gen\_tspfg* parameters.

# pxmc\_spd\_gi

## Name

*pxmc\_spd\_gi* — Initializes constant speed generator

## Synopsis

```
int pxmc_spd_gi (pxmc_state_t * mcs);
```

## Arguments

*mcs*

Motion controller state information

## Description

Requested speed is smoothly changed to *pxms\_gen\_spd\_sp* with acceleration defined by *pxms\_gen\_spd\_ac*. New generator *pxms\_gen\_spd\_next* can be selected after required speed is reached.

## pxmc\_spdnext\_gi

### Name

`pxmc_spdnext_gi` — Initializes transition to zero and then generator change

### Synopsis

```
int pxmc_spdnext_gi (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_stop\_gi

### Name

`pxmc_stop_gi` — Initializes transition to zero speed and then stop

### Synopsis

```
int pxmc_stop_gi (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_hh

### Name

pxmc\_hh — Starts reference search - Hard Home

### Synopsis

```
int pxmc_hh (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## 2.5. BDLC/Synchronous Drives Related Functions

### struct pxmc\_ptprofile

#### Name

struct pxmc\_ptprofile — precomputed Phase Table Profile

#### Synopsis

```
struct pxmc_ptprofile {
    const char * ptname;
    unsigned ptid;
    short ptirc;
    short ptper;
    unsigned short ptamp;
    unsigned short ptphnum;
    const short * ptptr1;
    const short * ptptr2;
    const short * ptptr3;
};
```

## Members

<code>ptname</code>	Textual identification of the phase profile
<code>ptid</code>	Numeric identification
<code>ptirc</code>	IRC count per phase table
<code>ptper</code>	Number of periods per table
<code>ptamp</code>	Amplitude of phase table profile (max value)
<code>ptphnum</code>	Number of phases in the table
<code>ptptr1</code>	Pointer to commutation table for phase 1
<code>ptptr2</code>	Pointer to commutation table for phase 2
<code>ptptr3</code>	Pointer to commutation table for phase 3

## `pxmc_init_ptable`

### Name

`pxmc_init_ptable` — Initializes phase tables

### Synopsis

```
int pxmc_init_ptable (pxmc_state_t * mcs, int profile);
```

## Arguments

*mcs*

Motion controller state information

*profile*

Phase profile selection

## Description

This function initializes phase tables *pxms\_ptptr1* and *pxms\_ptptr2*. Profile is computed by one of profile functions - *pxmc\_init\_ptable\_sin*, *pxmc\_init\_ptable\_triangular*, *pxmc\_init\_ptable\_trapezoidal*

# pxmc\_ptvang\_deg2irc

## Name

*pxmc\_ptvang\_deg2irc* — Converts phase shift from deg to IRC

## Synopsis

```
short pxmc_ptvang_deg2irc (pxmc_state_t * mcs, int deg);
```

## Arguments

*mcs*

Motion controller state information

*deg*

Phase shift angle in degree



## pxmc\_ptable\_set\_profile

### Name

`pxmc_ptable_set_profile` — Initializes phase tables

### Synopsis

```
int pxmc_ptable_set_profile (pxmc_state_t * mcs, const pxmc_ptprofile_t *
ptprofile, unsigned int ptirc, unsigned int ptper);
```

### Arguments

*mcs*

Motion controller state information

*ptprofile*

Pointer to precompiled phase table descriptor

*ptirc*

IRC count per phase table

*ptper*

Number of periods per table

### Description

The function setups PXMC state fields related to the phase table profiles according to provided precomputed provide data *ptprofile*. It sets *pxms\_ptptr1*, *pxms\_ptptr2* and *pxms\_ptptr3* and computes phase table scaling quotient *pxms\_ptscale\_mult* and shift/divisor *pxms\_ptscale\_shift* according to provided parameters and table length.

## pxmc\_pthalalign

### Name

`pxmc_pthalalign` — Starts HAL alignment measurement cycle

## Synopsis

```
int pxmc_pthalalign (pxmc_state_t * mcs, long r2acq, long spd, pxmc_call_t *
fin_fnc);
```

## Arguments

*mcs*

Motion controller state information

*r2acq*

Range to acquire HAL alignment information

*spd*

Speed to run acquire at

*fin\_fnc*

Function to do final computation

## 2.6. Command Processor Support and Executive Functions

### cmd\_opchar\_getreg

#### Name

cmd\_opchar\_getreg — selects the right axis

#### Synopsis

```
pxmc_state_t * cmd_opchar_getreg (cmd_io_t * cmd_io, const struct cmd_des *
des, char * param[]);
```

## Arguments

```

cmd_io
    -- undescribed --

des
    -- undescribed --

param[]
    -- undescribed --

```

## Description

pxmc is designed for multi axis motion control, so each axis must be identified. This done by a capital letter. The first axis must be A, the 2nd B, etc.

## cmd\_do\_reg\_go

### Name

`cmd_do_reg_go` — checks the command format validity and calls `pxmc_go`.

### Synopsis

```

int cmd_do_reg_go (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);

```

### Arguments

```

cmd_io
    -- undescribed --

des
    -- undescribed --

```

```
param[]
    -- undescribed --
```

## Description

if pxmc\_go returns -1, cmd\_do\_reg\_go returns -1.

## cmd\_do\_pwm

### Name

`cmd_do_pwm` — checks the command format validity and calls `pxmc_set_const_out`.

### Synopsis

```
int cmd_do_pwm (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

### Arguments

```
cmd_io
    -- undescribed --
```

```
des
    -- undescribed --
```

```
param[]
    -- undescribed --
```

### Description

## cmd\_do\_reg\_hh

### Name

`cmd_do_reg_hh` — checks the command format validity and calls `pxmc_hh` (home hardware).

### Synopsis

```
int cmd_do_reg_hh (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

### Arguments

*cmd\_io*

-- undescribed --

*des*

-- undescribed --

*param[]*

-- undescribed --

### Description

if `pxmc_hh` returns -1, `cmd_do_reg_hh` returns -1.

## cmd\_do\_reg\_spd

### Name

`cmd_do_reg_spd` — checks the command format validity and calls `pxmc_spd`.

### Synopsis

```
int cmd_do_reg_spd (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

## Arguments

```

cmd_io
    -- undescribed --

des
    -- undescribed --

param[]
    -- undescribed --

```

## Description

if pxmc\_spd returns -1, cmd\_do\_reg\_spd returns -1.

## cmd\_do\_reg\_spdfg

### Name

cmd\_do\_reg\_spdfg — checks the command format validity and calls pxmc\_spdfg.

### Synopsis

```

int cmd_do_reg_spdfg (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);

```

## Arguments

```

cmd_io
    -- undescribed --

des
    -- undescribed --

```

```
param[]
    -- undescribed --
```

## Description

if pxmc\_spdfg returns -1, cmd\_do\_reg\_spdfg returns -1.

## cmd\_do\_reg\_spdfgt

### Name

`cmd_do_reg_spdfgt` — checks the command format validity and calls `pxmc_spdfg`.

### Synopsis

```
int cmd_do_reg_spdfgt (cmd_io_t * cmd_io, const struct cmd_des * des, char *
    param[]);
```

### Arguments

```
cmd_io
    -- undescribed --
```

```
des
    -- undescribed --
```

```
param[]
    -- undescribed --
```

### Description

if pxmc\_spdfgt returns -1, cmd\_do\_reg\_spdfg returns -1.

## cmd\_do\_stop

### Name

`cmd_do_stop` — checks the command format validity and calls `pxmc_stop`.

### Synopsis

```
int cmd_do_stop (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

### Arguments

*cmd\_io*

-- undescribed --

*des*

-- undescribed --

*param[]*

-- undescribed --

### Description

## cmd\_do\_release

### Name

`cmd_do_release` — checks the command format validity and calls `pxmc_axis_release(mcs)`.

### Synopsis

```
int cmd_do_release (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```



## Arguments

*cmd\_io*  
 -- undescribed --

*des*  
 -- undescribed --

*param[]*  
 -- undescribed --

## Description

### cmd\_do\_clrerr

#### Name

`cmd_do_clrerr` — checks the command format validity, clears the error flag.

#### Synopsis

```
int cmd_do_clrerr (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

## Arguments

*cmd\_io*  
 -- undescribed --

*des*  
 -- undescribed --

*param[]*  
 -- undescribed --

## Description

it also stop the rotation calling `pxmc_axis_release(mcs)`

## cmd\_do\_zero

### Name

`cmd_do_zero` — checks the command format validity, sets axis position to 0.

### Synopsis

```
int cmd_do_zero (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

### Arguments

*cmd\_io*

-- undescrbed --

*des*

-- undescrbed --

*param[]*

-- undescrbed --

### Description

it also stop the rotation calling `pxmc_axis_release(mcs)`

## cmd\_do\_reg\_rw\_pos

### Name

`cmd_do_reg_rw_pos` — read or write function, param is converted in 'long' and shifted

### Synopsis

```
int cmd_do_reg_rw_pos (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

### Arguments

*cmd\_io*

-- undescribed --

*des*

-- undescribed --

*param[]*

-- undescribed --

### Description

if the command typed is a write function, records the value, if it is a read function returns the value asked.

## cmd\_do\_reg\_short\_val

### Name

`cmd_do_reg_short_val` — read or write function, param is converted in 'integer'

### Synopsis

```
int cmd_do_reg_short_val (cmd_io_t * cmd_io, const struct cmd_des * des, char
* param[]);
```

## Arguments

```

cmd_io
    -- undescribed --

des
    -- undescribed --

param[]
    -- undescribed --

```

## Description

if the command typed is a write function, records the value, if it is a read function returns the value asked.

## cmd\_do\_reg\_long\_val

### Name

`cmd_do_reg_long_val` — read or write function, param is converted in 'long'

### Synopsis

```

int cmd_do_reg_long_val (cmd_io_t * cmd_io, const struct cmd_des * des, char
* param[]);

```

## Arguments

```

cmd_io
    -- undescribed --

des
    -- undescribed --

```

```
param[]
-- undescribed --
```

## Description

if the command typed is a write function, records the value, if it is a read function returns the value asked.

## cmd\_do\_regstrq

### Name

`cmd_do_regstrq` — sets or returns smapling frequency

### Synopsis

```
int cmd_do_regstrq (cmd_io_t * cmd_io, const struct cmd_des * des, char *
param[]);
```

### Arguments

```
cmd_io
-- undescribed --
```

```
des
-- undescribed --
```

```
param[]
-- undescribed --
```

## cmd\_do\_regptmod\_short\_val

### Name

`cmd_do_regptmod_short_val` — read or write axis 'short int' parameter and re-initialize axis mode

### Synopsis

```
int cmd_do_regptmod_short_val (cmd_io_t * cmd_io, const struct cmd_des * des,
char * param[]);
```

### Arguments

*cmd\_io*

-- undescribed --

*des*

-- undescribed --

*param[]*

-- undescribed --

### Description

if the command typed is a write function, records the value, if it is a read function returns the value asked. in addition to regular axis parameter write, recompute of the phase table and control mode state is invoked and commutator state is reinitialized.

## 2.7. PXMC Debugging Functions

### pxmc\_dbg\_histfree

#### Name

`pxmc_dbg_histfree` — Frees motion history buffer

#### Synopsis

```
int pxmc_dbg_histfree (pxmc_dbg_hist_t * hist);
```

#### Arguments

*hist*

Motion history buffer

### pxmc\_dbg\_histalloc

#### Name

`pxmc_dbg_histalloc` — Allocates new motion history buffer

#### Synopsis

```
pxmc_dbg_hist_t * pxmc_dbg_histalloc (int count);
```

#### Arguments

*count*

Number of allocated slots in motion history buffer

## pxmc\_dbg\_ene\_as

### Name

`pxmc_dbg_ene_as` — Stores actual speed and output energy

### Synopsis

```
int pxmc_dbg_ene_as (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_dbg\_gnr

### Name

`pxmc_dbg_gnr` — Generator of speed profile stored in history buffer

### Synopsis

```
int pxmc_dbg_gnr (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information



## pxmc\_dbgset

### Name

`pxmc_dbgset` — Selects debugging options for axis

### Synopsis

```
int pxmc_dbgset (pxmc_state_t * mcs, pxmc_call_t * do_deb, int dbgflg);
```

### Arguments

*mcs*

Motion controller state information

*do\_deb*

Debugging callback function

*dbgflg*

0 .. disables debugging, 1 .. enables debugging for axis

## 2.8. Board Support/Platform Provided Functions

### pxmc\_tpuirc\_inp

#### Name

`pxmc_tpuirc_inp` — IRC encoder connected to H8S 2638 TPU

#### Synopsis

```
int pxmc_tpuirc_inp (struct pxmc_state * mcs);
```

## Arguments

*mcs*

Motion controller state information

## Description

This version of input routine updates *pxms\_ap* from TPU counter. Acquired value is then used for phase commutation..

# pxmc\_tpuirc\_nofb\_inp

## Name

*pxmc\_tpuirc\_nofb\_inp* — TPU IRC input without feedback commutation control

## Synopsis

```
int pxmc_tpuirc_nofb_inp (struct pxmc_state * mcs);
```

## Arguments

*mcs*

Motion controller state information

## Description

This version of input routine updates *pxms\_ap* from TPU counter, but commutation is controlled by *pxms\_rp*.

## pxmc\_tpupwm2f\_out

### Name

`pxmc_tpupwm2f_out` — Two phase stepper motor phase PWM output

### Synopsis

```
int pxmc_tpupwm2f_out (struct pxmc_state * mcs);
```

### Arguments

*mcs*

Motion controller state information

### Description

calls `pxmc_tpupwm2f_tpuwr` which, `#ifndef USE_BUF_PWM`, uses (TPU\_TGR0A, TPU\_TGR0B) timers for PWM registers else (TPU\_TGR0C, TPU\_TGR0D)

## pxmc\_nofb\_out

### Name

`pxmc_nofb_out` — Phase output for open loop direct stepper motor control

### Synopsis

```
int pxmc_nofb_out (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_nofb\_inp

### Name

`pxmc_nofb_inp` — Dummy input for direct stepper motor control

### Synopsis

```
int pxmc_nofb_inp (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_nofb\_con

### Name

`pxmc_nofb_con` — Empty controller for direct stepper motor control

### Synopsis

```
int pxmc_nofb_con (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

## pxmc\_sfi\_isr

### Name

`pxmc_sfi_isr` — Stepper motor interrupt service routine

### Synopsis

```
void pxmc_sfi_isr ( void );
```

### Arguments

*void*

no arguments

### Description

(I do not understand the following comment, maybe these are features that will be written later??)

This is basic routine calling motion controller functions.

## pxmc\_pwm1f\_out

### Name

`pxmc_pwm1f_out` — two phase PWM output for DC motor

### Synopsis

```
int pxmc_pwm1f_out (struct pxmc_state * mcs);
```

## Arguments

*mcs*

Motion controller state information

## Description

This function sets directly duty cycle register in PWM\_PWBFR1n n=(A,C,E,G) buffer register.

## pxmc\_axis\_rdmode

### Name

`pxmc_axis_rdmode` — Reads actual axis mode.[extern API]

### Synopsis

```
int pxmc_axis_rdmode (pxmc_state_t * mcs);
```

## Arguments

*mcs*

Motion controller state information

## pxmc\_get\_sfi\_hz

### Name

`pxmc_get_sfi_hz` — Reads sampling frequency of axis

### Synopsis

```
long pxmc_get_sfi_hz (pxmc_state_t * mcs);
```

## Arguments

*mcs*

Motion controller state information

## pxmc\_sfi\_sel

### Name

`pxmc_sfi_sel` — Setting sampling frequency of PXMC subsystem (TPU\_TGR4A)

### Synopsis

```
long pxmc_sfi_sel (long sfi_hz);
```

### Arguments

*sfi\_hz*

Requested sampling frequency in Hz

### Description

Function returns newly selected sampling frequency after rounding or -1 if there is problem to set requested frequency.

## pxmc\_axis\_mode

### Name

`pxmc_axis_mode` — Sets axis mode.[extern API]

### Synopsis

```
int pxmc_axis_mode (pxmc_state_t * mcs, int mode);
```

## Arguments

*mcs*

Motion controller state information

*mode*

0 .. previous mode, 1 .. stepper motor mode, 2 .. stepper motor with IRC feedback and PWM , 3 .. stepper motor with PWM control 4 .. DC motor with IRC feedback and PWM

## pxmc\_dcm\_init\_fbmode

### Name

`pxmc_dcm_init_fbmode` — Initializes feedback mode control

### Synopsis

```
void pxmc_dcm_init_fbmode (pxmc_state_t * mcs);
```

### Arguments

*mcs*

Motion controller state information

### Description

Function initializes TPU for IRC input and one phase PWM output, generated by PWM unit, not TPU.

-> IRC inputs are TCLKC and TCLKD, Timer 2 is in phase counting mode 1. Timer 4 is used to count sampling period (set in TPU\_TGR4A) and activate `pxmc_sfi_isr` interrupt handler. -> PWM outputs are A and B, the frequency of the signal is set in PWM\_PWCYR1.



## pxmc\_stm\_init

### Name

`pxmc_stm_init` — Initializes stepper or brush-less motor subsystem

### Synopsis

```
int pxmc_stm_init ( void );
```

### Arguments

*void*

no arguments

### Description

Configuration of IO registers, TPU for phase counting mode. Returns 0 if the axis mode is set correctly.

Timers 2 or 5 are in phase counting mode 1. Choose which one defining `PXMC_IRC_TPUN`. Timer 4 is used to count sampling period (set in `TPU_TGR4A`) and activate `pxmc_sfi_isr` interrupt handler.

# Chapter 3. Terminal Commands

The test of PXMC targeted to DC motor control was done calling PXMC functions directly from a terminal, typing text line commands of Command Processor , but this application is not dedicated to PXMC. The Command Processor permits to associate functions to the commands that will be typed in a terminal.

This theme is divided in two parts; the first one is related to general Command Processor functionalities and the second part deals with PXMC related features.

## 3.1. Serial Communication Setting

The text line Command Processor is designed for instruments control and setup over RS-232 line. This is why serial communication must be well configured, defining `SCI_RS232_PORT_NUM` in `sci_rs232.c` file, and initialised, calling `sci_rs232_setmode()`. On the Hitashi H8S2638 board, you can use one serial port for loading the application and another one for terminal communication.

## 3.2. Command Processor

This section is getting first onto general Command Processor code contained in `cmd_proc.c` and `cmd_proc.h` files (they define multilevel tables of commands and send reply to respective I/O stream outputs); then it is describing PXMC dedicated commands, written in `cmd_pxmc.c` file.

### 3.2.1. Command Format

The generic command format is the following:

**<COMMAND>**[<PARAM1>][<OPCHAR>][<VALUE>]

where

**COMMAND**

is the name of the command

**PARAM1**

is the first parameter, facultative

OPCHAR

is for "operation character", facultative but if used must be ':', '?'

VALUE

is the value you want to set, facultative.

Looking to `cmd_opchar_check()` function in `cmd_pxmc.c` file, three format utilisations can be deduced:

- `<COMMAND>[<PARAM1>]?`

used in case of reading commands

- `<COMMAND>[<PARAM1>]:[<VALUE>]`

used in case of writing commands

- `<COMMAND>`

used in case of "displaying" commands. At the actual state, only the **HELP** command has this format.

### 3.2.2. General Error Codes

This error listing brings together some error codes due to Command Processor bad use.

- ERROR 2

"CMDERR\_BADCMD" is the first error easy to make: a typing error (!). Even a back arrow to correct a mistake will handle an error. Be careful when typing a command.

- ERROR 10

"CMDERR\_OPCHAR" means that the operation character is wrong, only ':', '?' are accepted.

- ERROR 11

"CMDERR\_WRPERR" means that the function used in the command line does not have the permission to set a value.

These are the most common errors, if you encounter other error codes look in `cmd_proc.h`.

## 3.3. PXMC Related Commands

Programmers should use PXMC external application programming interface (API), i.e. the functions listed in `pxmc.h` header file. `pxmc_test.c` application goes too deep in software level because commands of Command Processor call some internal functions, for example about the controller parameters, that should be invisible. But this is to be a test application of PXMC so it must test some internal setting functions.

**Note:** PXMC is designed for multi axis motion control, so each axis must be identified. This done by a capital letter: the first axis must be A, the 2nd B, etc. This value is selected by `<PARAM1>` in command format.

### 3.3.1. Commands without motor feedback control

To display the available commands, type **HELP**: the names of the different commands and their function appear.

```
>HELP
```

Now, let's start with a first command, to make the motor rotate. Typing **PWM?** command sets directly the duty cycle of the PWM signal, there is no feedback loop. This is only a writing command.

```
>PWMA:300
```

**Note:** PWM value must be included in [256, 8000].

The motor is turning. To stop it, simply type **RELEASE?** command. This is only a writing command. Here, no value is needed and it can be written:

```
>RELEASEA:
```

### 3.3.2. Commands to use a controller

- Speed control

Using a controller, it is possible to ask for a speed with **SPD?** or **SPDFG?** (Fine grained speed) commands. These are only a writing commands

```
>SPDA: 15
>SPDFGA: 500000
```

**Note:** **SPD** value must be included in [1, 1500].

**SPDFG** value must be included in [100 000, 98 500 000].

**SPDFG**100 000 = **SPD**1.

To stop it , simply type **STOP?** command. This is only a writing command. Here, no value is needed and it can be written:

```
>STOPA:
```

- Position control

It is also possible to control the position. The reference position is taken just before the motor begins to rotate. For the DC motor used in the test application, one revolution counts 400 positions (from the 100 IRC sensor notches and the phase counting mode at every edge).

The actual position is returned by **AP?** reading command.

```
>APA?
>APA=6614
```

Ask to go to a position with **G?** writing command.

```
>GA: 200
```

**ZERO?** command sets a new reference position (writing command). Here, no value is needed and it can be written:

```
>ZEROA:
```

- Controller and IRC parameters

Trough Command Processor terminal, other parameters can be set.

PID constants or special parameters for other controllers can be set by Read/Write **REGP?**, **REGI?**, **REGD?**, **REGS1?**, **REGS2?** commands.

IRC parameters can be changed with **REGPT...?** family commands. (not tested)

Same thing for constraints and maximal output values: **REAMD?** for maximal position error, **REGMS?** for maximal speed, **REGACC?** for maximal acceleration, **REGME?** for maximal PWM output energy.

### 3.3.3. General debugging commands

There are two other useful reading commands in this test application:

- **AXERR?** returns the last axis error code, see PXMC ERRORS section for error code descriptions.

```
>AXERRA?
```

- **PURGE?** clears error flags so that you can go on controlling the motor

```
>PURGEA?
```

You can also use some debugging commands, **REGDBG..?** family ,not tested at this moment.

### 3.3.4. PXMC errors

**AXERR?** returned value are PXMC related errors, see AXERR? command definition.They are defined in `pxmc.h` where they are coded in hexadecimal.

- 

```
>AXERRA=262
equals 0x106, named PXMS_E_MAXPD. Means that the difference of position is over the limit.
```

- 

```
>AXERRA=263
```

equals 0x107, named PXMS\_E\_OVERL. Means that an overload error has occurred.

Here are listed encountered errors, but an offset of commutation error, when using a stepper motor, is also defined.

## Chapter 4. Conclusion - Perspectives

After having been written for stepper or brushless motor control for Hitachi H8S2633 processor, now PXMC files contain DC motor control and Hitachi H8S2638 related functions and this first documentation was drawn up. It wants to be an helper in understanding PXMC functioning, so that this code can go on being enhanced and quickly used in future motor control applications.

The first improvements that could be performed are very concrete:

- to modify PXMC `pxmc_set_const_out()` or `pxmc_pwm1f_out()` so that the duty cycle value could be in `%`. (see **PWM?** command),
- to improve hardware initialisation functions in order to be possible to choose which timer/channel to use,
- to split the files following hardware dependant/independant functions, separating DC and stepper motor related functions, so that PXMC could be more understandable and modular.